

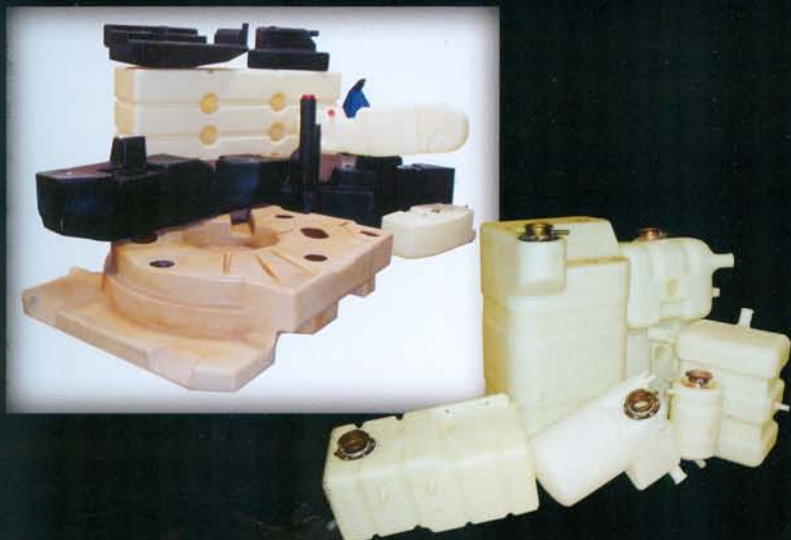
rotonics



Custom Rotational Molding



Rotonics has been a custom rotomolder for over 35 years. Engineering, research, and design have always been paramount in Rotonics' service to its customers. With 4 locations in the U.S., 42 rotational molding machines, 12 CNC routers, our sales staff and technical support group are ready to assist you from product conception to production, delivery, and beyond.



Rotonics uses the following mold and tooling options to produce your quality part:

- Cast aluminum
- Fabricated steel and stainless steel
- Drop box
- Textures
- Multiple cavity
- Multiple piece
- Secondary cooling & trim fixtures
- In-house fixture building and mold maintenance
- Cost advantage over other molding processes

Rotonics' broad material background includes:

- LLDPE
- LMDPE
- HDPE
- Cross-linked PE
- Nylon 6
- Nylon 12
- Nylene
- Vinyl Plastisol
- Polypropylene

Rotonics has various molding capabilities:

- All types and sizes of rotational molding equipment
- Rotolog
- Producing parts ranging from 6" up to 15'
- Broad range of color and shapes
- Metal to plastic conversion
- Double wall parts
- Specialize in highly engineered parts
 - Fuel, surge and hydraulic tanks



Rotonics offers numerous value-added capabilities:

- CNC 5-axis routing
- Leak & pressure testing
- Sonic welding
- Partial to full product assemblies
- In-mold & post mold structural foaming
- In-mold & post graphics and labels
- Mold-in inserts & components
- Painting



Rotonics offers various services such as:

- Order fulfillment & drop ship
- JIT, KANBAN
- EDI - Electronic Data Interchange
- Bar coding
- Serializing

Rotonics has a formal quality assurance program using:

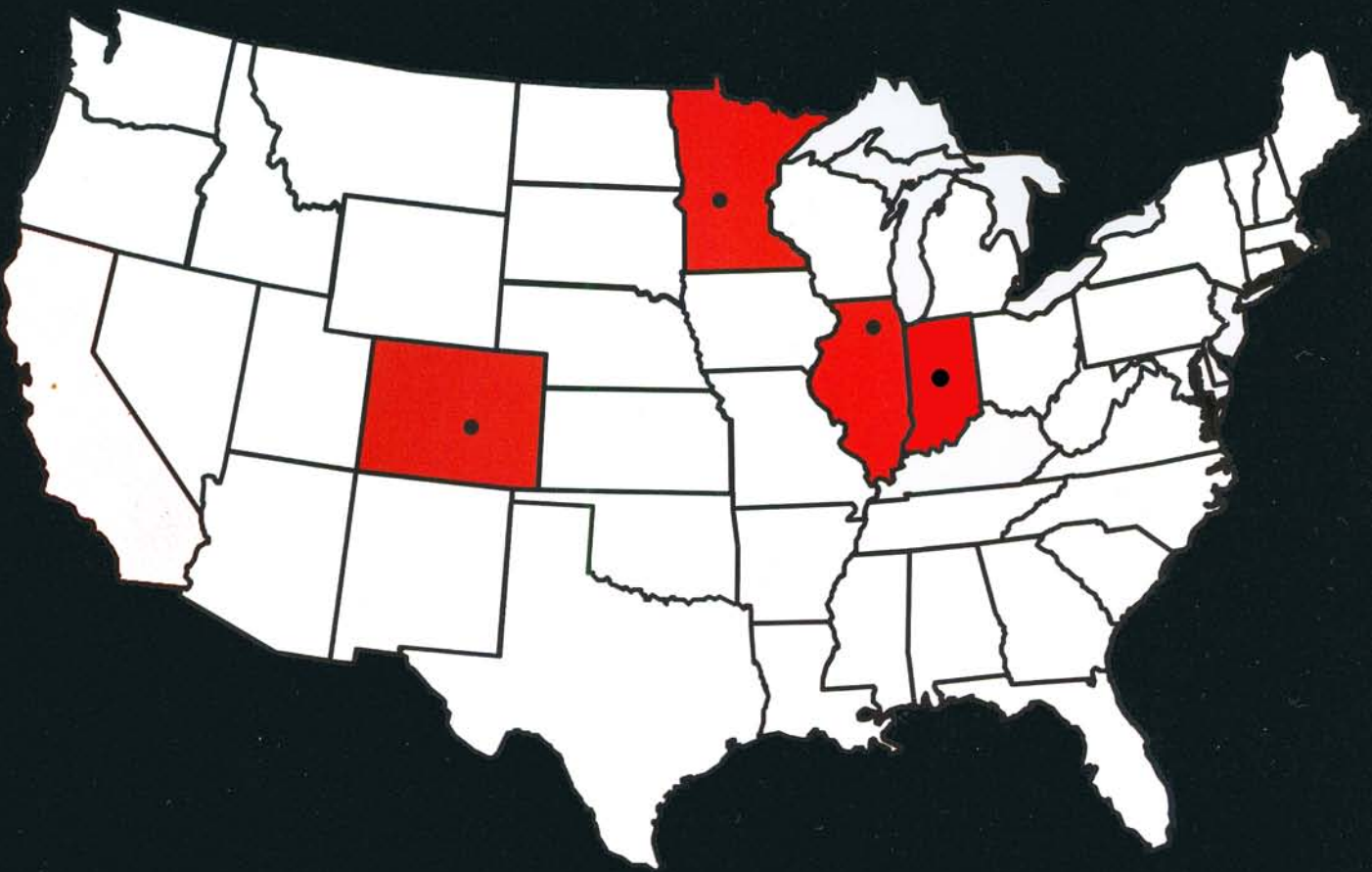
- ISO 9000-2001 Minnesota location
- Coordinate Measuring Machine
- Dart impact testing
- Cross-link PE gel testing
- ASTM testing protocol
- Multiple QA technicians at all locations



Rotonics Manufacturing Engineers are available to provide expertise and innovative solutions for every customer's specifications:

- Experienced project engineers
- Design capability - concept to production design
- Design advantages over other molding processes
- Solid work modeling software
- Prototype cost advantages
- APQP process

Custom Engineers are available at every location and constantly network throughout the corporation to provide expertise and innovative solutions for every customer's specification.



www.rotonics.com

Rotonics-Minnesota

138,000 sq. ft.
12 Machines
5370 West Hwy 12
Maple Plain, MN 55359
Phone: 763-479-3160
Fax: 763-479-2104

Rotonics-Colorado

43,000 sq. ft.
7 Machines
6770 Brighton Blvd.
Commerce City, CO 80022
Phone: 303-227-9300
Fax: 303-227-9308

Rotonics-Illinois

40,000 sq. ft.
8 Machines
736 Birginal Dr.
Bensenville, IL 60106
Phone: 630-773-9510
Fax: 630-773-4274

Rotonics- Indianapolis

5677 W. 73rdStret
Indianapolis, IN 46278
Phone: 317-328-8000
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